W	<b>ork</b>	Ord	er ID	60687

July 19, 2010 12:36:00 PM

Item ID: D206-581-015

**Revision ID:** 

Step Handle Kit **Item Name:** 

7/19/10 **Start Date:** Required Date: 7/21/10

Start Qty: 1.00

Req'd Qty: 1.00



**Cust Item ID:** 

Date:

**Customer:** 

Reference: Approvals:

**Process Plan:** 

QC:

Date:

Date: Tooling:

SPC (Y/N):

Accept

Date:

Run

Start

Stop

Setup Start

Stop

Sequence ID/ Work Center ID Operation

Description

Set Up/ **Run Hours**  Tool ID

Tool # Plan

Accept Code Qty

Reject Qty

Reject Insp. Number Stamp

Draw Nbr

**Revision Nbr** 

100

Document Control

DOCUMENT CONTROL

0.00 Memo

Photocopy bluefile & type labels per PPPD206-581-015 CHG001

110

Packaging Packaging

Pick Kit

0.00

0.00

Memo

0.00

120

Quality Control

QC4-100% Inspect kits for completeness

0.00

Memo

0.00

Page 1

## Work Order ID 60687

July 19, 2010 12:36:00 PM



Page 2

Item ID:

D206-581-015

Accept

Setup Start



**Revision ID:** 

Item Name:

Step Handle Kit

Start Date:

7/19/10

Start Oty: 1.00

Required Date: 7/21/10 Reg'd Oty: 1.00



**Cust Item ID:** 

**Customer:** 

Reference:

Approvals:

Process Plan: Date: Tooling:

0.00

Set Up/

**Run Hours** 

Date:

Run

Start

Stop

Stop



Sequence ID/

**Work Center ID** 

QC: Date: SPC (Y/N):

Tool ID

Tool # Plan

Date:

Accept **Qty** 

Code

Reject Qty

Reject

Insp. Number Stamp

130

Packaging

Packaging

Memo

**Operation** 

**Description** 

Packaging

Identify and pack for shipping as per PPP D206-581-015

Location:

PPP Rev:

0.00

said to Engle for CHAPGE Topper @

140

Quality Control

OC21- Final Inspection - Work Order Release

0.00

Memo

0.00

MV 10-7-21

POSITIVE RECALL AUTH DATE PRELEASED PARE

July 19, 2010 12:35:58 PM

Work Order ID: 60687

Parent Item:

D206-581-015

Parent Item Name: Step Handle Kit



**Start Date:** 7/19/10

Required Date: 7/21/10

Start Qty: 1.00

Required Qty: 1.00

Comments:

Ipp Rev:A New Issue 10-07-16 JLM Verified By:DD

Comments: ip	op Kev.A New 188												
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
4103-1 ####################################	<b>       </b>	Manufactured	No			110	Each	0.0000	1   [18]	1 🔪			1
ep / Handle										603	10		
0-005-3-8	<b>26</b> 1111 11 <b>1221 12</b> 11 1201	Purchased	No			110	Each	0.0000	. 2	2	•		
sert													
IS27039-4-11		Purchased	No			110	Each	114.0000	2	2 \_	_	1	
<b>                                      </b>													
· ·				Location		Loc	<u>Otv</u>	Loc Code					
				ST292			114				-		
					104016		49			3 300			
AS1149D0416J		Purchased	No		3355	110	65 Each	513.0000	2	2	<u>-</u>		1
		IIII	110			110	Lach	313.0000		2 C			1/2/2
asher ·				Location		Loc	<u>Oty</u>	Loc Code			`		/ /
				ST298			513		_	_	_		
					110153		2				_		
					114103		50				-		
					114884 115107		200 200		_		_		
					139107		61		-	AA 12C	(e)		

## **Picklist Print**

July 19, 2010 12:35:58 PM

Work Order ID: 60687

Parent Item:

D206-581-015

Parent Item Name: Step Handle Kit



**Start Date:** 7/19/10

Required Date: 7/21/10

Page 2

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0463J

Washer

Purchased

No

110

3,431.000 Each

<b>Location</b>	Loc Qty	Loc Code	
ST297	3335		
115000	3335		11500
ST298	96		
10096	10		
114576	68		
114883	18		

July 19, 2010 12:35:58 PM

\_Shop Packet Print \_\_\_

Page 2